

Work Order ID 147104 -1

June 01, 2016 1:30:08 PM

147104

Ship ASAP

Page 1

One to ship 1x stock

Item ID: D350-766-021

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Interior Protector - Aft Baggage Compartment

Start Date: 6/1/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/6/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: SA Date: 20160601

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN-D350-766	C		DAG 6						

100	Document Control	0.00							
100									
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D350-766-021 CHG001								

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.01							
Quality Control									

① 2 DAS 28 9-89 JUN 07 2016

DAS 27 9-89 JUN 10 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																							
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147104

Page 2

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Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Interior Protector - Aft Baggage Compartment

Start Date: 6/1/2016 Start Qty: 2.00

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Cust Item ID:

Required Date: 6/6/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130							DAS	DAS	
Packaging	Memo	0.00					28	27	JUN 10 2016
Packaging	Identify and pack for shipping as per PPP D350-766-021						9-89	9-89	
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.03							
Quality Control									

MCS JUN 10 2016

MCS JUN 10 2016

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
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OTHER : ☐																																																															

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147104

D350-766-021

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041		Manufactured	No			110	Each	0.0000	1	2		DAS 6 9-89	
D3889-041 Panel Floor - Sub-Component Of#D350-766-021													
D3890-041		Manufactured	No			110	Each	0.0000	1	2		DAS 6 9-89	
D3890-041 Panel Wall - Sub-Component Of#D350-766-021													
D3891-041		Manufactured	No			110	Each	0.0000	1	2		DAS 6 9-89	
D3891-041 Panel Fwd LH - Sub-Component Of#D350-766-021													
D3891-042		Manufactured	No			110	Each	0.0000	1	2		DAS 6 9-89	
D3891-042 Panel Fwd LH - Sub-Component Of#D350-766-021													
D3944-1		Manufactured	No			110	Each	4.0000	1	2		DAS 6 9-89	
D3944-1 Placard													
DAS 27 9-89 Location ST061 137479													
D3945-041		Manufactured	No			110	Each	4.0000	4	8		DAS 6 9-89	
D3945-041 Bracket													
DAS 27 9-89 Location ST061 131152													

Picklist Print

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Work Order ID: 147104

147104

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector - Aft Baggage Compartment

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

CR3523-4-02

Purchased

No

110

Each

216.0000

12

24

CR3523-4-02

RIVET

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK005

132

m131340

132

GA

84

m130415

16

m131803

54

m132256

14

DAS
6
9-89
DAS
28
9-89

24

CR3523-4-03

Purchased

No

110

Each

100.0000

16

32

CR3523-4-03

RIVET

DAS
27
9-89

Location

Loc Qty

Loc Code

CCK005

100

m131317

100

DAS
6
9-89
DAS
28
9-89

124 876

MS21059L3

Purchased

No

110

Each

139.0000

4

8

MS21059L3

Nut Plate

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

8

M129682

8

GA

18

M133990

18

ST301

87

M134257

17

M134762

70

ST303

26

M133016

26

DAS
6
9-89
DAS
28
9-89

JUN 17 2016

8

Picklist Print

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Page 4

Work Order ID: 147104

147104

Parent Item: D350-766-021

D350-766-021

Parent Item Name: Interior Protector - Aft Baggage Compartment

Start Date: 6/1/2016

Required Date: 6/6/2016

Start Qty: 2.00

Required Qty: 2.00

D3948-043

Manufactured No

110

Each

3.0000

4

8

D3948-043

Plate, Anchor

**

4XB

6 3 5

DAS
28
9-89

Location

Loc Qty

Loc Code

ST061

3

137801

2

140720

1

3

DAS
28
9-89

JUN 07 2016

DAS
27
9-89

REFERENCE ONLY

DART AEROSPACE LTD.

IIN-D350-766

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4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			16	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08